

# Pump glossary

**Air Bound** - A condition occurring when a centrifugal pump body is filled with air and a vacuum can no longer be formed allowing water to flow into the pump.

**Capacity** is the water handling capability of a pump commonly expressed as either gallons per minute (GPM) or gallons per hour (GPH).

**Cavitations** are a phenomenon causing vacuum pockets to form within the pump that eventually implode under pressure pitting the impeller and volute surfaces.

**Cleanout Covers** - On trash pumps a removable cover that allows easy access to the interior of the pump casing for removal of any debris.

**Dewatering** - The removal of unwanted water (clear or dirty) but free from hazardous materials.

**Diffuser** - A stationary housing similar to a volute in which the impeller rotates. Compact in design, it enables the pump to produce higher heads/pressures.

**Discharge Hose** - A collapsible hose used to move the water discharged from the pump.

**Discharge Port** - Same as the outlet. The point where the discharge hose or pipe is connected to the pump.

**Drain Plugs** - Removable plugs used to drain water from the pump during periods of inactivity.

**Dynamic** takes into account motion, as opposed to static.

**Flapper Valve** - Rubber molded around a steel weight that seals off the inlet or outlet preventing water from either entering or exiting the pump at the wrong time of the cycle.

**Frame** - A wraparound tubular frame provides protection for the casing and engine. These frames can simplify storage (stacking) and lifting.

**Friction Loss** refers to reductions in flow due to turbulence as water passes through hoses, pipes, fittings and elbows.

**Hazardous Material** - Any volatile, explosive or flammable liquid that requires special handling and should not be used with a dewatering pump.

**Head** - A measurement of pressure typically expressed in feet/head or lb/in<sup>2</sup>.

**Impeller** - A disk with multiple vanes. It is attached to the pump engine or motor and is used to create the centrifugal force necessary for moving water through the pump casing.

**Mechanical Seal** - A common wear part that forms a seal between the pump and the engine or motor. Also prevents water from seeping into the engine or motor.

**Net Positive Suction Head (NPSH)** - Positive flow of water to the suction port of the pump.

**Performance Curves** - Chart water flow by comparing total head to flow rate.

**Prime** - The creation of a vacuum inside the pump casing.

**Pump Housing** - The pump body or casing. Depending on the design may be made of plastic, aluminum, cast-iron or stainless steel.

**Self Priming** - The ability of a pump to purge air from inside its system and creating an area of low pressure that permits water to flow into the pump casing.

**Shock Mounts** - Rubber mounts used to dampen vibration from the engine and help prevent the pump from "walking away".

**Skid Mount** - Pump and engine mounting mounted on a base.

**Slow Seepage** - Water that drains slowly into a trench or work area from the surrounding area. Possibly caused from run off or high water tables.

**Solids** - Any particulate that passes through the pump: mud, sand, rock or other debris.

**Static** acting by weight not motion, as opposed to dynamic.

**Strainer** - A fitting at the end of the suction hose that prevents solids larger than the pump is capable of passing from entering.

**Strain Relief Protector** - A support that prevents the electrical cord of a submersible pump from being accidentally pulled out of the casing.

**Suction Hose** - A reinforced hose through which water flows into the suction end of a pump.

**Suction Port** - Same as the inlet. The point where the suction hose or pipe is connected to the pump.

**System** - the network of hoses, pipes and valves linked to the pump.

**Thermal Overload Sensors** - A feature built into the motor of a submersible pump that shuts it down should the operating temperature become too high.

**Viscosity** - The resistance to flow of a liquid at a given temperature. High viscosity liquids such as motor oil are more resistant to flow than water.

**Volute** - A stationary housing inside the pump housing in which the impeller rotates. It is used to separate air and water.

**Water Hammer** - Energy transmitted from a sudden stoppage in the flow of water out of the

pump.

**Wear Plate** - A replaceable steel insert that fits inside the volute or suction cover of a pump. Helps to form a vacuum with the impeller and reduce the cost of replacement parts.

**Weep Hole** - A small opening on the underside of the pump where it is joined to the engine. Allows quick detection of a leak before water seeps into the oil sump of the engine.